

Series

VENTS VUT VB EC A11
VENTS VUE VB EC A11

Heat recovery air handling units in sound- and heat-insulated casings.

Air capacity up to **750 m³/h**.
Heat recovery efficiency up to **98 %**

Description

The air handling units are the fully featured ventilation units with heat recovery for air filtration, fresh air supply and stale air extract. During operation the extract air heat is transferred to the supply air stream by the highly efficient plate heat exchanger. The units are designed for energy efficient ventilation of cottages and flats and are compatible with round air ducts (Ø 125, 160 and 200 mm).

Casing

Made of high-quality polymer coated steel, internally filled with 20, 30 or 40 mm (depending on the unit model) mineral wool layer for heat and sound insulation.

Filter

Supply and exhaust air flows are purified through panel filters with filtering class G4 and F7, respectively. Supply air flows in the VUT/VUE 250 VB EC units are purified through G4 and F7 filters. Exhaust air flows are purified through G4 filters.

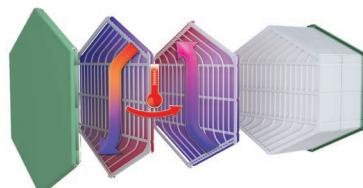
Fans

The units are equipped with high-efficient EC motors with an external rotor with backward curved blades. These state-of-the-art motors offer the very best in energy efficiency today.

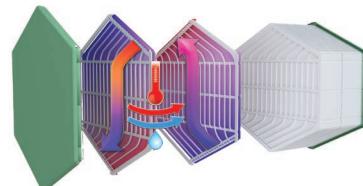
The high efficiency (up to 90 %) is a definite advantage of EC motors.

Heat exchanger

The **VUT VB EC** units are equipped with a counter-flow polystyrene heat exchanger. In the cold season the extract air heat is captured and transferred to the supply air stream which reduces the ventilation-generated heat losses. This can lead to formation of condensate that is collected in a special drain pan and discharged into the sewage system. In the warm season the ambient air heat is transferred to the exhaust air stream. This allows for a considerable reduction of the supply air temperature which, in turn, reduces the air conditioning load.



The **VUE VB EC** units are equipped with a counter-flow enthalpy heat exchanger. In the cold season the extract air heat and moisture are transferred to the supply air stream through the enthalpy membrane reducing the heat losses from ventilation. The ambient air heat and moisture are transferred to the exhaust air stream through the enthalpy membrane in the warm season. This allows for a considerable reduction of the supply air temperature and humidity which, in turn, reduces the air conditioning load.

**Bypass**

The **VUT VB EC** and **VUE VB EC** models are equipped with a bypass which can be opened if there is a need to cool down the ventilated area with cool intake air without heat recovery.

Control and automation

The **VUT VB EC A11** and **VUE VB EC A11** units have an LCD sensor control panel PU SENS 01.



Two ways of freeze protection are available:

1. Supply fan stopping.
2. Preheating: when the outdoor air temperature drops below -3 °C, the heat exchanger freeze protection algorithm is activated by the NKP electric heater that heats the intake air.

The heater power is continuously adjusted by the automation system in order to prevent condensate freezing in the heat exchanger.

Mounting

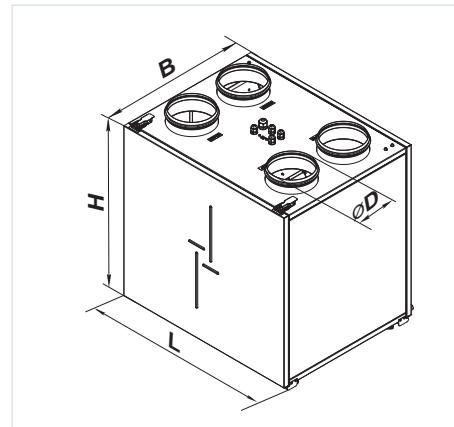
The units are designed for wall or floor mounting. The access for unit and filter maintenance is available from the front panel. During mounting stage the front and the back panels can be reversed providing either left-handed or right-handed unit mounting.

Designation key

Series	Rated air flow [m ³ /h]	Installation features	Casing design	Bypass	Motor type	Control
VUT: ventilation with heat recovery VUE: ventilation with energy recovery	160; 250; 300; 350; 550	V: vertical	_ : default value 1: casing modification 2: 20 mm insulation	_ : without bypass B: with bypass	EC: synchronous electronically commutated motor	A11

Overall dimensions

Model	Dimensions [mm]			
	Ø D	B	H	L
VUT/VUE 160 V EC A11	124	330	550	600
VUT/VUE 160 V1 EC A11	124	370	590	640
VUT/VUE 160 VB EC A11	124	330	580	600
VUT/VUE 160 V1B EC A11	124	370	620	640
VUT/VUE 250 V EC A11	159	489	881	567
VUT/VUE 250 VB EC A11	159	489	881	567
VUT/VUE 350 VB EC A11	159	592	675	730
VUT/VUE 350 V1B EC A11	159	475	673	730
VUT/VUE 550 VB EC A11	198	722	675	828

**Unit design*:**

*Unit design may vary depending on the models

Technical data

	VUT 160 V EC A11	VUE 160 V EC A11	VUT 160 VB EC A11	VUE160 VB EC A11
Unit voltage [V/50 (60) Hz]			1~230	
Maximum power [W]			51	
Maximum current [A]			0.4	
Maximum air flow [m³/h]			180	
RPM [min⁻¹]			3770	
Sound pressure level at 3 m distance [dBA]			24	
Transported air temperature [°C]			from -25 up to +40	
Casing material			painted steel	
Insulation			20 mm mineral wool	
Extract filter			G4	
Supply filter			F7 (optionally G4)	
Connected air duct diameter [mm]			Ø125	
Weight [kg]	42		44	
Heat recovery efficiency [%]	from 88 up to 98	from 80 up to 94	from 88 up to 98	from 80 up to 94
Heat exchanger type			counter-flow	
Heat exchanger material	polystyrene	enthalpy	polystyrene	enthalpy
SEC class	A	A	A	A

AIR HANDLING UNITS WITH HEAT RECOVERY

Technical data

	VUT 160 V1 EC A11 VUT 160 V1B EC A11	VUE 160 V1 EC A11 VUE 160 V1B EC A11
Unit voltage [V/50 (60) Hz]	1~230	
Maximum power [W]	51	
Maximum current [A]	0.4	
Maximum air flow [m³/h]	180	
RPM [min⁻¹]	3770	
Sound pressure level at 3 m distance [dBA]	22	
Transported air temperature [°C]	from -25 up to +40	
Casing material	painted steel	
Insulation	40 mm mineral wool	
Extract filter	G4	
Supply filter	F7 (G4 optionally)	
Connected air duct diameter [mm]	Ø125	
Weight [kg]	47	
Heat recovery efficiency [%]	from 88 up to 98	from 80 up to 94
Heat exchanger type	counter-flow	
Heat exchanger material	polystyrene	enthalpy
SEC class	A	A

Technical data

	VUT 250 V EC A11 VUT 250 VB EC A11	VUE 250 V EC A11 VUE 250 VB EC A11
Unit voltage [V/50 (60) Hz]	1~230	
Maximum power [W]	115	
Maximum current [A]	0.9	
Maximum air flow [m³/h]	290	
RPM [min⁻¹]	2050	
Sound pressure level at 3 m distance [dBA]	25	
Transported air temperature [°C]	from -25 up to +40	
Casing material	painted steel	
Insulation	30 mm mineral wool	
Extract filter	G4	
Supply filter	G4, F7	
Connected air duct diameter [mm]	Ø160	
Weight [kg]	51	
Heat recovery efficiency [%]	from 85 up to 94	from 78 up to 90
Heat exchanger type	counter-flow	
Heat exchanger material	polystyrene	enthalpy
SEC class	A	A

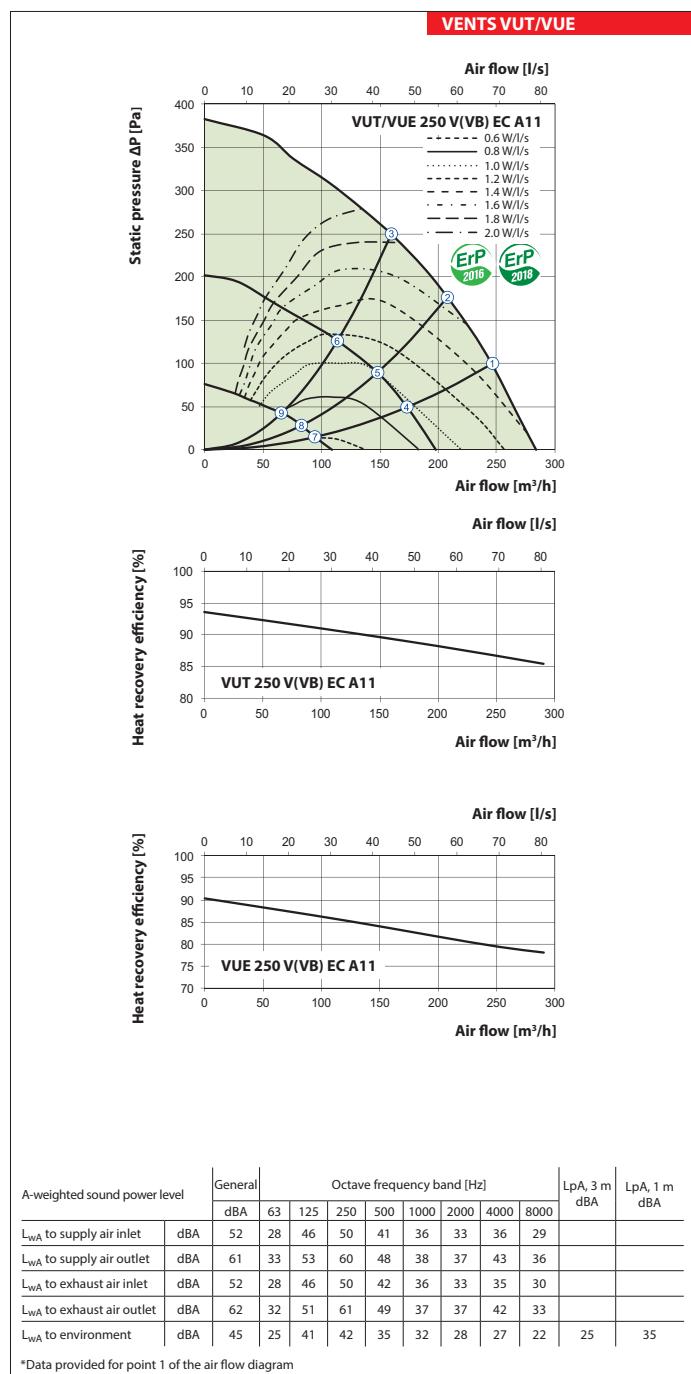
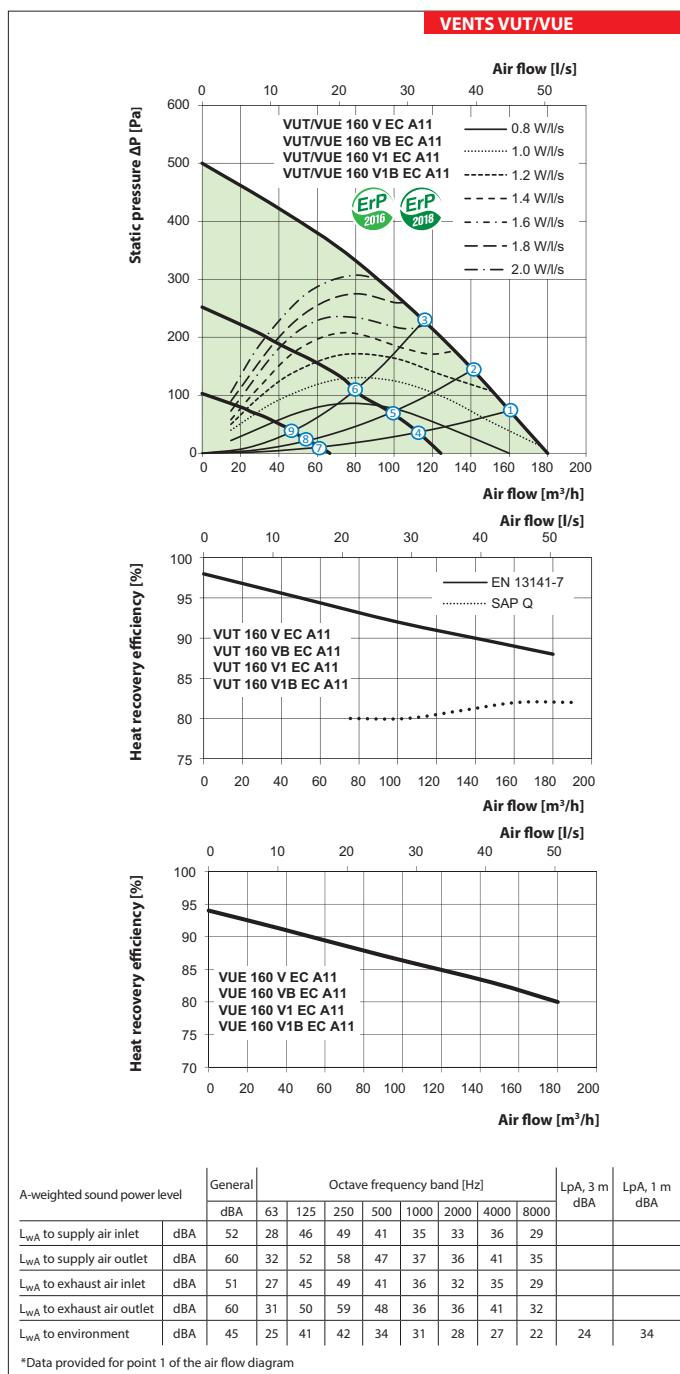
Technical data

	VUT 350 V1B EC A11	VUE 350 V1B EC A11	VUT 350 VB EC A11	VUE 350 VB EC A11
Unit voltage [V/50 (60) Hz]		1~230		
Maximum power [W]		170		
Maximum current [A]		1.3		
Maximum air flow [m ³ /h]	380		415	
RPM [min ⁻¹]		3200		
Sound pressure level at 3 m distance [dBA]		28		
Transported air temperature [°C]	from -25 up to +40		from -25 up to +40	
Casing material		painted steel		
Insulation		40 mm mineral wool		
Extract filter		G4		
Supply filter		F7 (G4 optionally)		
Connected air duct diameter [mm]		Ø160		
Weight [kg]	55		66	
Heat recovery efficiency [%]	from 84 up to 94	from 74 up to 90	from 80 up to 89	from 76 up to 89
Heat exchanger type		counter-flow		
Heat exchanger material	polystyrene	enthalpy	polystyrene	enthalpy
SEC class	A	A	A	A

Technical data

	VUT 550 VB EC A11	VUE 550 VB EC A11
Unit voltage [V/50 (60) Hz]	1~230	
Maximum power [W]	333	
Maximum current [A]	2.3	
Maximum air flow [m ³ /h]	750	
RPM [min ⁻¹]	3230	
Sound pressure level at 3 m distance [dBA]	26	
Transported air temperature [°C]	from -25 up to +40	
Casing material	painted steel	
Insulation	40 mm mineral wool	
Extract filter	G4	
Supply filter	F7 (G4 optionally)	
Connected air duct diameter [mm]	Ø200	
Weight [kg]	83	
Heat recovery efficiency [%]	from 85 up to 88	from 72 up to 92
Heat exchanger type	counter-flow	
Heat exchanger material	polystyrene	enthalpy
SEC class	A	A

AIR HANDLING UNITS WITH HEAT RECOVERY



Calculation of air temperature downstream of the heat exchanger:

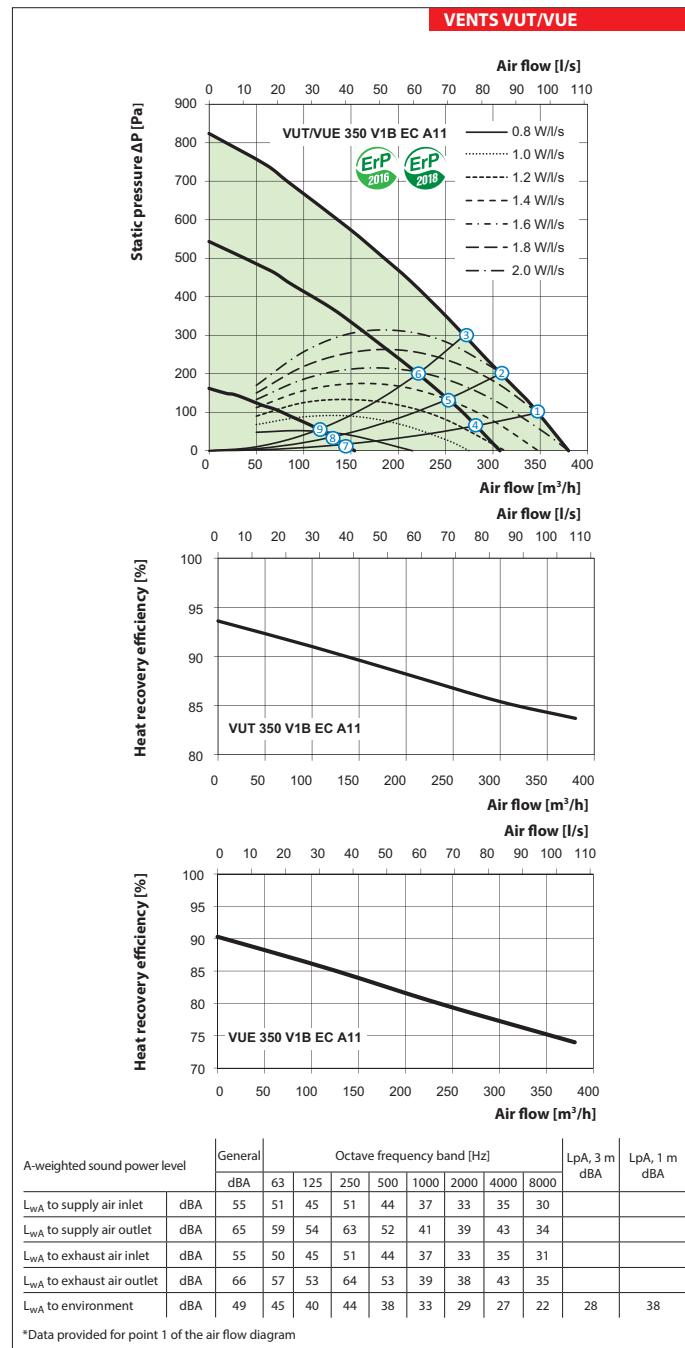
$$t = t_{outd} + k_{hr} * (t_{extr} - t_{outd}) / 100,$$

where

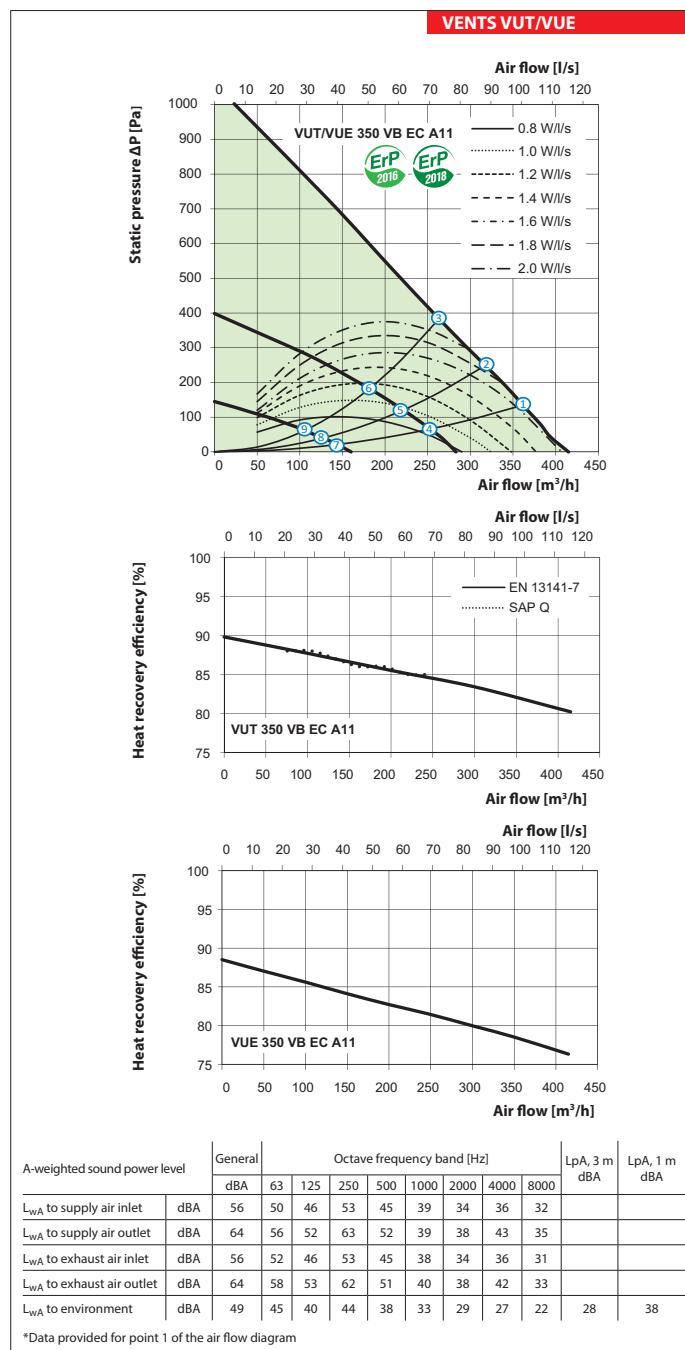
t_{outd} – outdoor air temperature [$^{\circ}\text{C}$]

t_{extr} – extract air temperature [$^{\circ}\text{C}$]

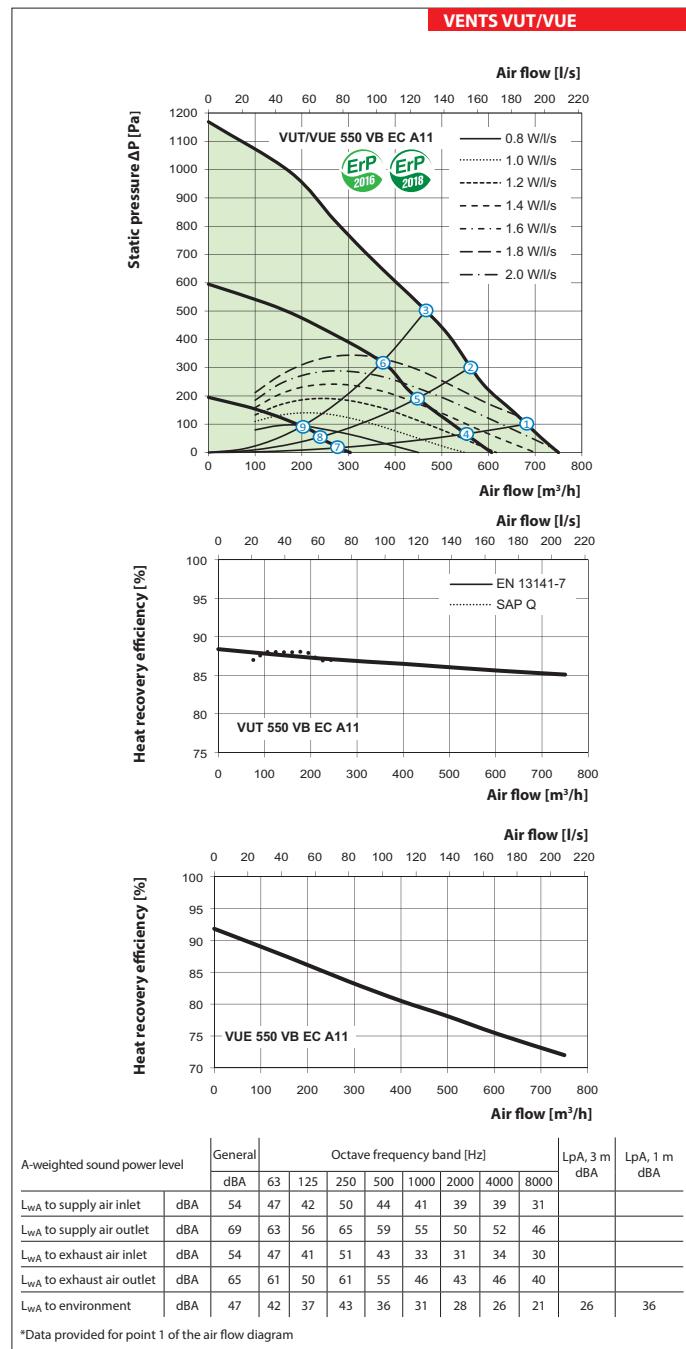
k_{hr} – heat exchanger efficiency (according to the diagram) [%]



AIR HANDLING UNITS WITH HEAT RECOVERY



Point	Power [W]					
	VUT 160 V EC VUT 160 VB EC VUT 160 V1 EC VUT 160 V1B EC VUE 160 V EC VUE 160 VB EC VUE 160 V1 EC VUE 160 V1B EC	VUT 250 V EC VUE 250 V EC VUT 250 VB EC VUE 250 VB EC	VUT 350 V1B EC VUE 350 V1B EC	VUT 350 VB EC VUE 350 VB EC	VUT 550 VB EC VUE 550 VB EC	
1	50	106	168	148	332	
2	51	95	167	147	331	
3	50	82	165	145	332	
4	22	44	101	56	133	
5	22	40	99	55	129	
6	21	36	97	54	126	
7	9	16	27	19	32	
8	9	15	27	18	31	
9	9	15	26	18	30	



Point	Sound pressure level at 3 m distance [dBA]					
	VUT 160 V EC VUT 160 VB EC VUT 160 V1 EC VUT 160 V1B EC VUE 160 V EC VUE 160 VB EC VUE 160 V1 EC VUE 160 V1B EC	VUT 250 V EC VUE 250 V EC VUT 250 VB EC VUE 250 VB EC	VUT 350 V1B EC VUE 350 V1B EC	VUT 350 VB EC VUE 350 VB EC	VUT 550 VB EC VUE 550 VB EC	
1	24 (34)	25 (35)	28 (38)	28 (38)	26 (36)	
2	23 (33)	24 (34)	27 (37)	27 (37)	26 (36)	
3	23 (33)	24 (34)	27 (37)	27 (37)	25 (35)	
4	20 (30)	20 (30)	23 (33)	23 (33)	25 (35)	
5	20 (30)	19 (29)	22 (32)	22 (32)	24 (34)	
6	20 (30)	19 (29)	22 (32)	22 (32)	22 (32)	
7	13 (23)	13 (23)	15 (25)	15 (25)	15 (25)	
8	13 (23)	12 (22)	14 (24)	14 (24)	14 (24)	
9	13 (23)	12 (22)	14 (24)	14 (24)	13 (23)	

AIR HANDLING UNITS WITH HEAT RECOVERY

Accessories for air handling units

Application options

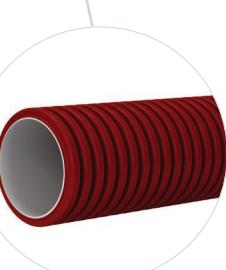
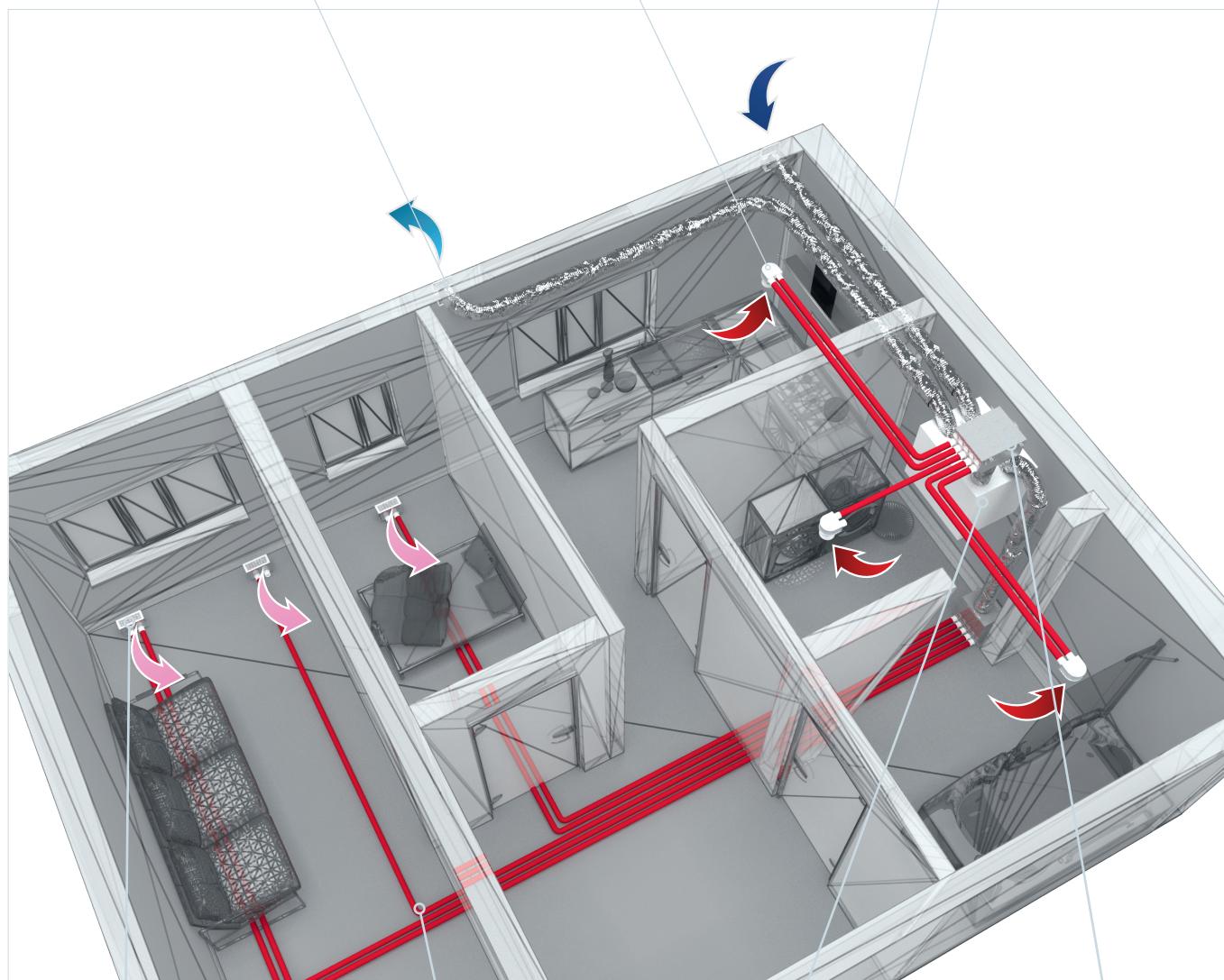
Ventilation hood



Ceiling connector with a disk valve



Isovent 150 insulated air duct



Floor connector with a grille

FlexiVent air duct

Air handling unit

Collector